AIREDALE
air conditioning for every environment

INSTALLATION, OPERATING & MAINTENANCE MANUAL

Ultima 2000
Air Cooled Screw Liquid Chiller
250 - 650 kW

INVESTOR IN PEOPLE

About Airedale Products & Customer Services

EUROVENT

Airedale participates in Eurovent Certification as a founder member. The Eurovent Certification programme verifies product performance by managing random independent testing of certified products.

We participate in certification programmes for Air Conditioners, Chillers and Fan Coil units, which enable consultants, specifiers and End Users to compare and select products with assurance that the catalogue data is accurate.

All new products are tested by Eurovent before being Certified. For certified products only the Eurovent symbol appears alongside the certified product performance data.

THE ENVIRONMENT - R407C – THE NATURAL REPLACEMENT FOR R22

Protecting the environment is a priority and we take care to ensure our products are developed and manufactured with this in mind. Airedale introduced R407C refrigerant in 1992 and now has the most extensive in-field experience in the air conditioning industry. R407C is offered on all Airedale products and all new products are developed to provide optimum efficiency with this refrigerant ensuring maximum customer choice.

WARRANTY, COMMISSIONING & MAINTENANCE

The equipment carries the Airedale ***unit parts and labour warranty*** in respect of non-consumable parts, for a period of ***12 months*** from the date of despatch. Commissioning will be carried out by Airedale International Air Conditioning Ltd or an approved Airedale commissioning company.

To further protect your investment in Airedale products, we have introduced Airedale Service, who can provide full commissioning services, comprehensive maintenance packages and service cover 24 hours a day, 365 days a year (UK mainland). For a free quotation contact Airedale Service or your local Sales Engineer.

CAUTION **Warranty cover is not a substitute for Maintenance. Warranty cover is conditional to maintenance being carried out in accordance with the recommendations provided during the warranty period. Failure to have the maintenance procedures carried out will invalidate the warranty and any liabilities by Airedale International Air Conditioning Ltd.**

SPARES

A spares list for 1, 3 and 5 years will be supplied with every unit and is also available from our Spares department on request.

TRAINING

As well as our comprehensive range of products, Airedale offers a modular range of Refrigeration and Air Conditioning Training courses, for further information please contact our Training Co-ordinator.

CUSTOMER SERVICES

For further assistance, please e-mail: **marketing@airedale.co.uk** or telephone:

UK Sales Enquiries .....Tel: + 44 (0) 113 238 7789 & 7799
International Enquiries.....Tel: + 44 (0) 113 239 1000
Spares Enquiries .....Tel: + 44 (0) 113 238 7723 & 7727
Airedale Service.....Tel: + 44 (0) 113 238 7704, 7746 & 7748
Training Enquiries.....Tel: + 44 (0) 113 238 7738

For information, visit us at our Web Site: **www.airedale.co.uk**

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The development of Airedale products and services is continuous and the information in this document may not be up to date. It is important to check the current position with AIAC Ltd at the address stated. This document is not part of a contract or licence unless expressly agreed.

Contents

General Statement

IMPORTANT

The information contained in this manual is critical to the correct operation and maintenance of the unit and should be read by all persons responsible for the installation, commissioning and maintenance of this Airedale unit.

SAFETY

The equipment has been designed and manufactured to meet international safety standards but, like any mechanical/electrical equipment, care must be taken if you are to obtain the best results.

CAUTION 1 **Service and maintenance of Airedale equipment should only be carried out by Technically trained competent personnel.**

CAUTION 2 **When working with any air conditioning units ensure that the electrical isolator is switched off prior to servicing or repair work and that there is no power to any part of the equipment.**

3 Also ensure that there are no other power feeds to the unit such as fire alarm circuits, BMS circuits etc

4 Electrical installation commissioning and maintenance work on this equipment should be undertaken by competent and trained personnel in accordance with local relevant standards and codes of practice.

5 Refrigerant used in this range of products is classified under the COSHH regulations as an irritant, with set Occupational Exposure Levels (OEL) for consideration if this plant is installed in confined or poorly ventilated areas.

6 A full hazard data sheet in accordance with COSHH regulations is available should this be required.

EMC STATEMENT

In accordance with CE marking requirements, all Airedale products are tested for EMC emissions and susceptibility to European Standards EN 50081-1 and EN 50082-1 respectively.

To ensure trouble-free operation of all electronic equipment, the operating environment must comply with the same EN standards. Failure to ensure the environment meets this standard could affect the operation of the equipment.

Warranty

Please refer to the ***Order Acknowledgement*** for details of the warranty package.

Inclusions

Warranty will cover parts and labour for a period of 12 months.

Warranty cover will commence from the date of invoice unless an alternative date is requested in writing.

Airedale will accept warranty commencing dates from completion of commissioning or on date of contract completion up to a maximum of 6 months from date of delivery, subject to the equipment being properly protected and serviced in the period between delivery and hand over.

Airedale will provide labour costs for replacement of part failed under warranty conditions subject to the following:

- The on site contractor or service company place an official order on Airedale for the replacement part including site labour if required. Airedale will acknowledge this order with detailed prices for components, travel and labour rates.
- When warranty is accepted, following inspection of the faulty component, a credit note will be issued against an invoice raised in line with the acknowledgement.
- Should warranty be refused the invoice raised against the acknowledgement becomes payable on normal terms.
- Airedale reserve the right to carry out site warranty labour work using their own direct labour or by sub contracting to an approved company of their choice.

Exclusions

Warranty may be refused for the following reasons:

- Misapplication of product or component.
- Incorrect site installation.
- Incomplete commissioning documentation.
- Inadequate site installation.
- Inadequate site maintenance.
- Damage caused by mishandling.

General

Dead on arrival or manufacturing defects are the responsibility of Airedale and should be reported immediately.

In the event of a warranty failure, dead on arrival or manufacturing defect, the Airedale Service department should be contacted and on receipt of an order, an Airedale engineer (or representative) will be directed to site as soon as possible.

General Description

UNIT IDENTIFICATION

AIR COOLED SCREW LIQUID CHILLER	
USC	**Ultima Screw Chiller**
250 - 650	Model Size (Expressed as Nominal Cooling in kW)
D-	**D**ual Circuit - Standard Chiller
DQ-	**D**ual Circuit - **Q**uiet Chiller
DSQ-	**D**ual Circuit - **S**uper **Q**uiet Chiller
8, 12 or 16	Number of Fans
Example	**USC300D-8**

INTRODUCTION

The Airedale range of Ultima air cooled liquid chillers covers the nominal capacity range 250kW to 650kW in 27 model sizes including Standard D, Quiet DQ and Super Quiet DSQ variations.

Attention has been placed on maximising the unit's performance while keeping the sound levels and footprint to an absolute minimum.

REFRIGERANTS

The range has been designed and optimised for operation with the ozone benign R407C refrigerant.

STANDARD CHILLER - D

The Standard Ultima chiller comes complete with:

- Head Pressure Control - fans are individually switched by a Microprocessor
- Evaporator Trace Heating
- Quiet Fans
- Single Screw Compressors
- Shell & Tube Evaporator
- Dual Independent Refrigeration Circuits

QUIET CHILLER - DQ

With the benefits of the Standard range, the Quiet chiller is supplied with an acoustic package, which incorporates:

- Acoustically lined compressor enclosures
- 3 phase Head Pressure Controllers, which modulate the fan speeds collectively to maintain a constant condensing pressure with minimum fan speeds.

SUPER QUIET CHILLER - DSQ

With the benefits of the Standard range, the Super Quiet chiller is supplied with a Quiet acoustic package, which incorporates the following to become one of the quietest chillers available:

- Acoustically lined compressor enclosures
- Reduced speed 680 rpm condenser fans
- 3 phase Head Pressure Controllers, which modulate the fan speeds collectively to maintain a constant condensing pressure with minimum fan speeds.
- The use of enhanced performance condenser coils on the DSQ Quiet Package enables a chiller capacity similar to the D and DQ models to be maintained.

General Description

REFRIGERATION

Each refrigeration circuit is supplied with the following:

- Full operating charge of R407C
- Liquid injection oil cooling circuit fitted to each compressor as standard with sight glass, strainer and non-return valve
- Thermostatic expansion valve with external equaliser
- Liquid line ball valve
- Discharge line ball valve
- Liquid line solenoid valve
- Large capacity filter drier with replaceable cores
- Liquid line sight glass
- Low pressure switch with manual reset
- High pressure switch with manual reset
- Suction and liquid pressure transducers
- Pressure relief valve with integral rupture disc and indicator gauge

CONTROLS

Microprocessor controller to provide between 6 to 8 stages of capacity control (dependant upon model size) as standard. The controller incorporates full Building Management System capabilities, full details can be found in the ***Controls*** section.

ELECTRICAL

A weatherproof electrical power and controls panel is situated at the end of the unit and contains:

- Individual mains power compartments for each refrigeration circuit
- Separate door locking electrical isolation for each mains compartment
- Emergency Stop fitted to controls compartment door
- Separate, fully accessible, controls compartment, allowing adjustment of control set points whilst the unit is operational
- Dedicated bus-bar chamber for connection of incoming 3 phase and earth mains power supply
- Circuit breakers for protection of all major unit components
- Phase Rotation Relay also incorporating loss of phase protection
- The electrical power and control panel is wired to the latest European standards and codes of practice

OPTIONAL EXTRAS - ENERGY SAVING

Power Factor Correction

When applied to the motors of each compressor, the compressor power factor is controlled to a minimum operating value of 0.95 at the full operating capacity. This satisfies many supply authorities that may impose surcharges on equipment with power factor less than 0.95.

Electronic Expansion Valves

Electronic expansion valves differ to the normal thermostatic expansion valves in their ability to maintain control of the suction superheat at reduced head pressures. This can lead to significant energy savings particularly at minimum loading and low ambient temperatures.

Modulating Head Pressure Control (-20°C)

Model D Only

A 3 phase head pressure controller which modulates the fan speed to maintain a constant condensing pressure can be fitted on request.

General Description

OPTIONAL EXTRAS - GENERAL

Loose Item

- Anti Vibration Mounts
- Flow Switch
- Condenser Fan Discharge Air Plenum

} Instructions supplied with item

- Sequence Controller — Refer to ***Sequence Controller Manual*** provided with this option

Factory Fitted

- Epoxy Coated Condenser Coils
- Coil Guards
- Dual Pressure Relief Valve
- Electronic Expansion Valve
- Modem Link — Refer to ***Airedale*** for further details
- Closed Transition Star/Delta Compressor Start — Refer to ***Commissioning*** Section for details

Optional Unit Cover

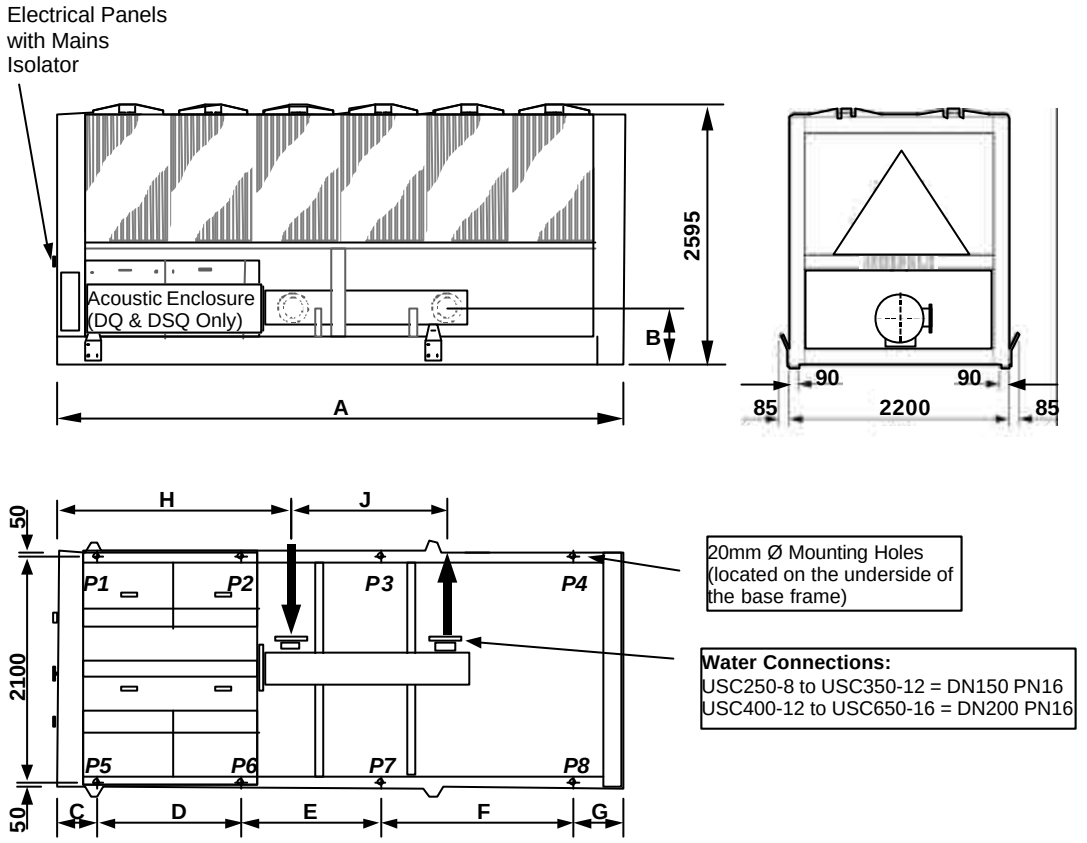
- Commissioning
- Chillerguard® Health Check
- Chillerguard® Maintenance

} For details and a competitive quotation, contact ***Airedale Service***.

Installation Data

DIMENSIONS & WEIGHTS

Note: Water connections shown are standard, other handing options are available upon request.



Dimensions

		A	B	C	D	E	F	G	H	J
USC250DSQ-8 to USC300DSQ-8	mm	4040	460	435	1120	(1)	(1)	655	1837	1753
USC350DSQ-12	mm	5740	460	400	1410	1465	1880	585	2198	1753
USC400DSQ-12 to USC500DSQ-12	mm	5740	475	400	1410	1465	1880	585	2213	1723
USC575DSQ-16 to USC650DSQ-16	mm	7440	525	400	2000	1645	2810	585	2522	1723

Point Loadings & Total Weights

		P1	P2	P3	P4	P5	P6	P7	P8	Machine	Operational
USC250DSQ-8	kg	680	540	(1)	340	680	540	(1)	340	3120	3208
USC275DSQ-8	kg	690	550	(1)	340	680	540	(1)	340	3140	3228
USC300DSQ-8	kg	690	550	(1)	340	690	550	(1)	340	3160	3248
USC350DSQ-12	kg	655	680	540	255	615	640	510	245	4140	4217
USC400DSQ-12	kg	655	680	540	255	655	680	540	255	4260	4383
USC450DSQ-12	kg	675	700	540	255	655	680	540	255	4300	4416
USC500DSQ-12	kg	675	700	540	255	675	700	540	255	4340	4449
USC575DSQ-16	kg	885	915	650	365	780	800	650	365	5410	5550
USC650DSQ-16	kg	885	915	650	365	885	915	650	365	5630	5770

(1) Only 6 fixing and loading points to this model.
(2) For AV mount selection on D and DQ models, use the DSQ data provided.

Installation Data

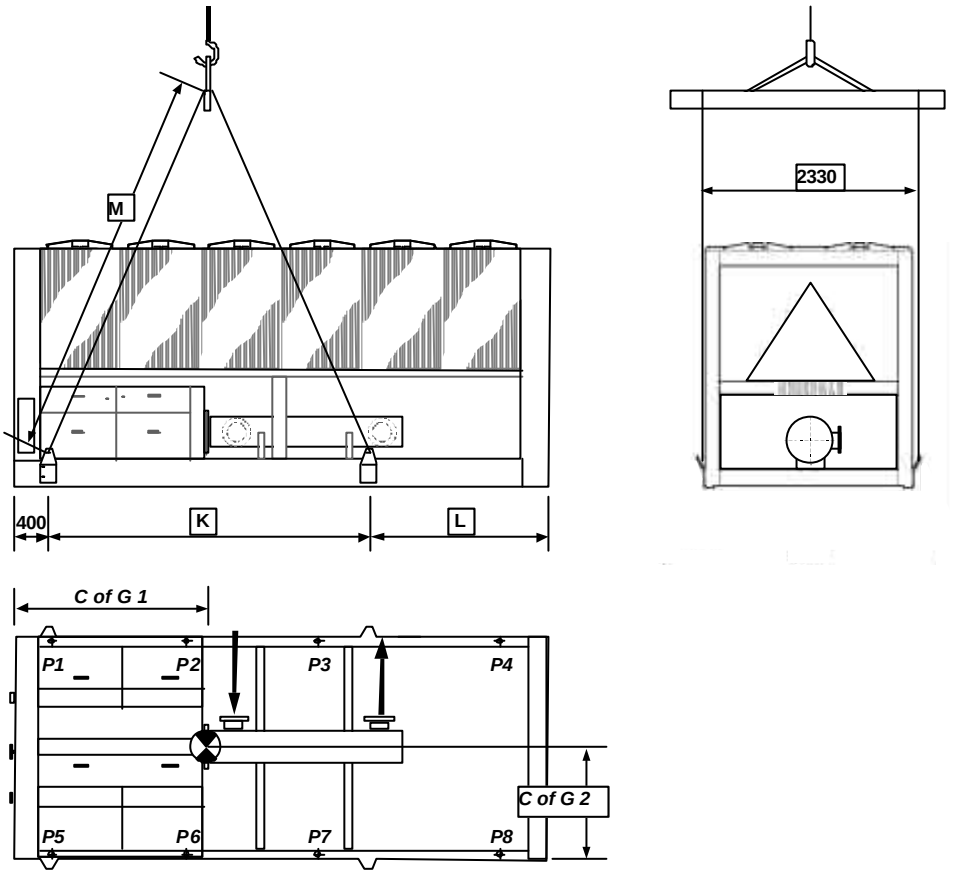
UNIT LIFTING

- Employ lifting specialists.
- Local codes and regulations relating to the lifting of this type of equipment should be observed.
- Use the appropriate spreader bars/lifting slings with the holes/lugs provided.
- Attach lifting chains to the 4 lifting lugs provided, each chain must be capable of lifting the whole chiller.
- Lifting hole/lug dimension: 40mm
- Lift the unit slowly and evenly.
- If the unit is dropped, it should immediately be checked for damage and reported to Airedale Service.

CAUTION **Only use lifting points provided.**

The unit should be lifted from the base and where possible, with all packing and protection in position. If any other type of slinging is used, due care should be taken to ensure that the slings do not crush the casework or coil.

LIFTING DIMENSIONS & CENTRE OF GRAVITY



		K	L	M (min)	C of G1	C of G2
USC250D-8 to USC300D-8	mm	2465	1175	3200	1460	1100
USC350D-12	mm	3420	1920	3500	2150	1100
USC400D-12 to USC500D-12	mm	3420	1920	3500	2130	1100
USC575D-16 to USC650D-16	mm	5100	1940	5100	2780	1100

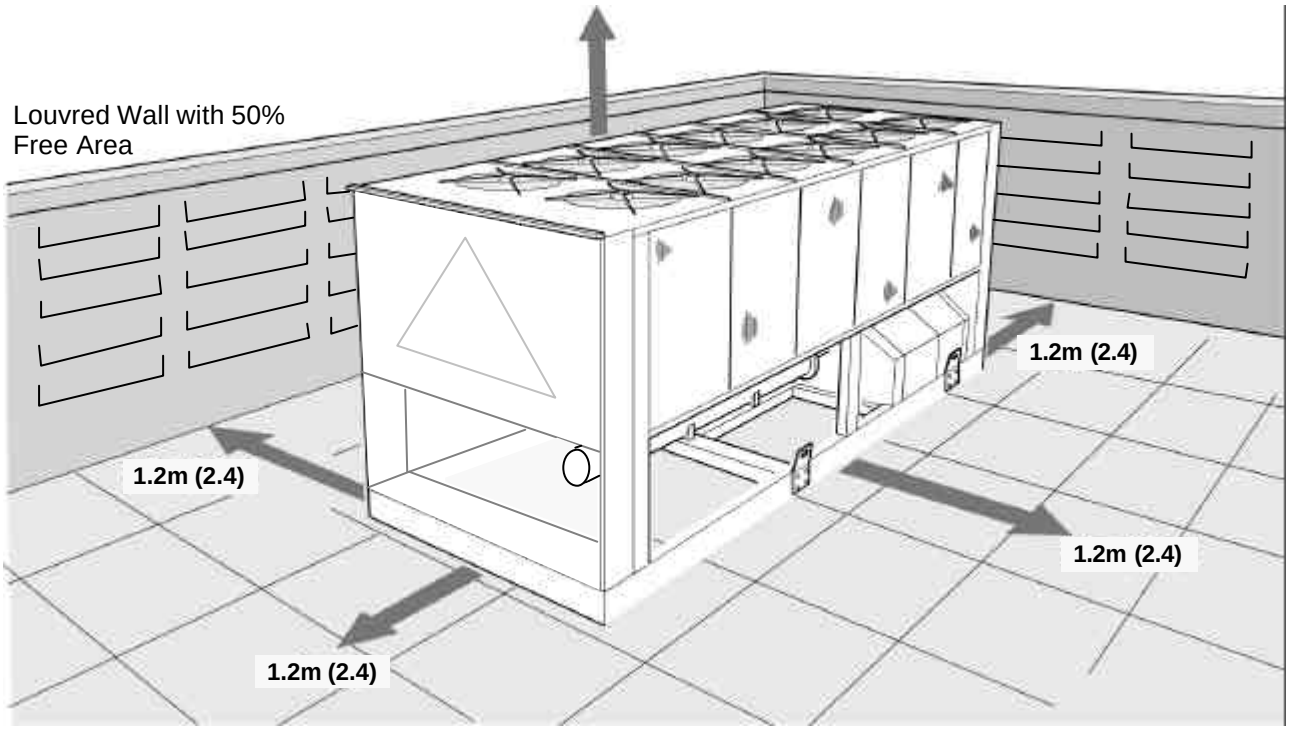
Installation Data

POSITIONING

The installation position should be selected with the following points in mind:

- Position on a stable and even base, levelled to ensure that the compressor operates correctly.
- Levelling should be to +/- 5mm
- Where vibration transmission to the building structure is possible, fit spring anti-vibration mounts and flexible water connections.
- Observe airflow and maintenance clearances.
- Pipework and electrical connections are readily accessible.
- Where multiple units are installed, due care should be taken to avoid the discharge air from each unit adversely affecting other units in the vicinity.
- Within a side enclosed installation, the fan MUST be higher than the enclosing structure.
- Figures in brackets indicate airflow and maintenance clearances for side-enclosed or multiple chiller applications.
- Ensure there are no obstructions directly above the fans.
- Allow free space above the fans to prevent air recirculation.

CAUTION **Ensure the unit is completely level and secured prior to connecting services.**



Installation Data

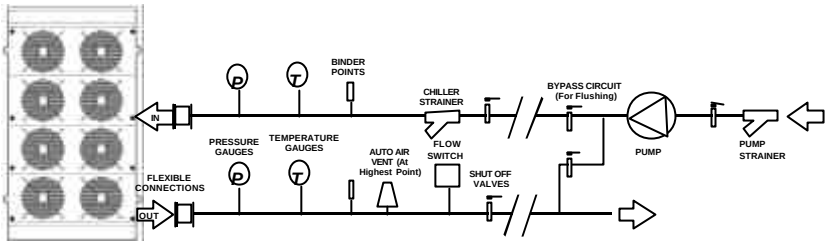
WATER SYSTEM DATA

Chilled water pipework and ancillary components must be installed in accordance with:

- National and Local Water supply company standards.
- The manufacturer's instructions are followed when fitting ancillary components.
- The system water is treated to prevent corrosion and algae forming.
- In ambients of 0°C and below and when water supply temperatures of +5°C are required, the necessary concentration of Glycol or use of an electrical trace heater is added where static water can be expected.
- The schematic is referred to as a guide to ancillary recommendations.

CAUTION **No liability for externally connected pipework will be regarded by Airedale International Air Conditioning Ltd.**

The water flow commissioning valve set is not shown in the diagram, as the valve can be fitted elsewhere within the Chilled Water circuit.



Component Recommended Requirements

The recommended requirements to allow commissioning to be carried out correctly are:

- The inclusion of Binder Point To Allow Temperature and pressure readings
- A flow switch or pressure differential switch fitted adjacent to the water outlet side of the Chiller
- An 80-mesh strainer fitted prior to the evaporator inlet
- A water-flow commissioning valve set fitted to the system
- In multiple chiller installations, 1 commissioning valve set is required per chiller
- Air vents are to be installed at all high points and where air is likely to be trapped at intermediate points.
- Drain points are to be installed at all low points in the system and in particular adjacent to the unit for maintenance to be carried out.
- Isolating valves should be installed adjacent to all major items of equipment for ease of maintenance.
- Balancing valves can be installed if required to aid correct system balancing.
- All chilled water pipework must be insulated and vapour sealed to avoid condensation.
- If several units are installed in parallel adjacent to each other, reverse return should be applied to avoid unnecessary balancing valves.

Pump Statement

When installing circulating water pumps or equipment containing them, the following rules should be applied:

- Ensure the system is filled with water then vented and the pump primed with water before running the pump. This is required as the pump bearings and mechanical seal faces are cooled by the pumped liquid.
- To avoid cavitation the NPSH (Net Positive Suction Head) and a safety margin of 0.5m head must be available at the pump inlet during operation.

Pressure Testing

When all the pipework has been connected in the system, proceed as follows:

- Ensure all shut off and control valves are fully open.
- Pressurise system to the operating pressure, hold for 1 hour (a gradual fall in pressure shown on the gauge indicates a leak).
- Leaks should be found and repaired and the unit pressure tested for a further hour.

When the pressure remains at the operating pressure for 1 hour, the system can be considered leak free.

CAUTION **Although a pressure of 1.5 x working pressure is adequate for testing purposes, most local water authorities require 2 x working pressure.**

Installation Data

WATER SYSTEM DATA

Filling

CAUTION **It is recommended that the system be flushed prior to filling to remove debris left in the water pipework between the strainer and cooler to avoid serious damage to the tubes in the cooler.**

During filling the system should be vented at all high points.

Once the system has been completely vented all vents should be closed.

To prevent air locking in the system it is advisable to fill the systems from the lowest point, ie drain point on pipework.

If auto air vents are used then we strongly recommend an auto pressurisation unit be fitted to the system.

Model			USC250…-8	USC275…-8	USC300…-8	USC350…-12	USC400…-12
Connections							
Water Inlet / Outlet - Evap	(2)	in	DN 150	DN 150	DN 150	DN 150	DN200
Water Drain/Bleed - Evap		in	1/2	1/2	1/2	1/2	1/2
Water System							
Min. System Water Volume	(3)	L	1782	1960	2138	2608	3014
Max. System Test Pressure		Bar	10	10	10	10	10

Model			USC450…-12	USC500…-12	USC575…-16	USC650…-16
Connections						
Water Inlet / Outlet - Evap	(2)	in	DN200	DN200	DN200	DN200
Water Drain/Bleed - Evap		in	1/2	1/2	1/2	1/2
Water System						
Min. System Water Volume	(3)	L	3294	3624	4253	4564
Max. System Test Pressure		Bar	10	10	10	10

(2) Flanged to PN16.
(3) For minimum system volume calculations, refer to the ***Technical Manual***.

GLYCOL DATA

Glycol is recommended when a supply water temperature of +5°C or below is required or when static water can be exposed to freezing temperatures.

Ethylene Glycol Nominal Correction Factors

Glycol in System / Freezing Point ºC		10% / -4°C	20% / -9°C	30% / -15°C	40% / -23°C
Cooling Duty	Multiply by	0.98	0.97	0.95	0.93
Input Power		0.99	0.98	0.96	0.95
Water Flow		0.99	0.99	0.99	1.00
Pressure Drop		0.99	0.99	0.99	1.00

Propylene Glycol Nominal Correction Factors

Glycol in System / Freezing Point ºC		10% / -2°C	20% / -6°C	30% / -12°C	40% / -20°C
Cooling Duty	Multiply by	0.97	0.95	0.91	0.88
Input Power		0.99	0.98	0.96	0.95
Water Flow		0.98	0.97	0.95	0.95
Pressure Drop		0.99	0.99	0.98	0.98

Installation Data

ELECTRICAL DATA

General

- As standard the equipment is designed for 400V, 3 phase, 3 wire 50Hz and a permanent 230V, 1 phase, 50Hz supply, to all relevant IEE regulations, British standards and IEC requirements.

CAUTION

- **Ensure correct phase rotation.**
- A fused and isolated electrical supply of the appropriate phase, frequency and voltage should be installed.
- The control voltage to the interlocks is 24V. Always size the low voltage interlock and protection cabling for a maximum voltage drop of 2V.

CAUTION

- **Wires should be capable of carrying the maximum load current under non-fault conditions at the stipulated voltage.**
- Avoid large voltage drops on cable runs, particularly low voltage wiring.
- Once the connecting pipework is complete the electrical supply can be connected by routing the cable through the appropriate casing hole and connecting the cables, refer to the ***Wiring Diagram*** supplied with each unit.

CAUTION **A separately fused, locally isolated, permanent single phase and neutral supply is required for the compressor sump heater, evaporator trace heating and control circuits.**

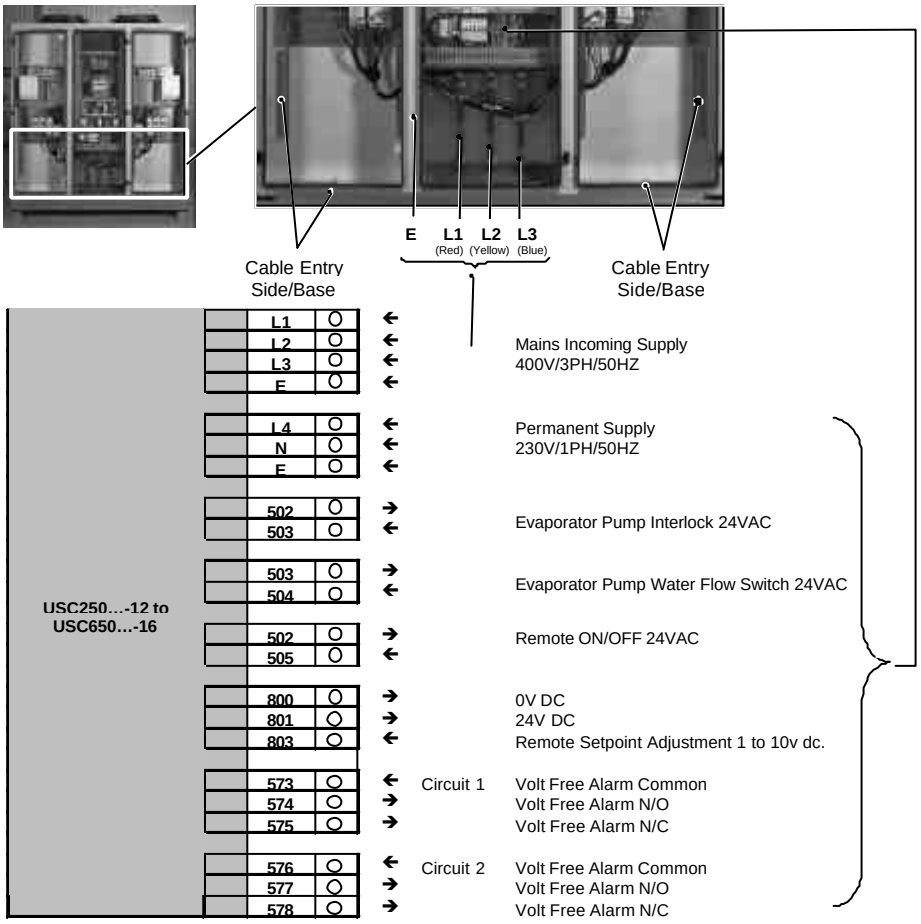
Interlocks & Protection

Always electrically interlock the operation of the chiller with the pump interlocks ***and*** water flow switch for safety reasons. ***Failure to do this will invalidate the chiller warranty.***

CAUTION **Do not rely solely on the BMS to protect the chiller against low flow conditions. An evaporator interlock and flow switch MUST be fitted.**

Interconnecting Wiring

For full control panel component layout, refer to ***Parts Identification***.



Installation Data

ELECTRICAL DATA

Model			USC250...-8	USC275...-8	USC300...-8
Unit Data	(1)				
Nominal Run Amps	(2)	A	164	176	188
Maximum Start Amps		A	275	287	344
Permanent Supply		VAC		230 V 1 PH 50 Hz	
Mains Supply		VAC		400 V 3 PH 50 Hz	
Recommended Permanent Fuse Size		A	16	16	16
Recommended Mains Fuse Size		A	200	250	250
Maximum Permanent Incoming Cable Size		mm²		4mm² Terminal	
Maximum Mains Incoming Cable Size		mm²		Direct to Bus Bar	
Control Circuit		VAC		24V / 230VAC	
Evaporator					
Trace Heater Rating		W	175	200	200
Condenser Fan - Per Fan					
Full Load Amps		A	1.75	1.75	1.75
Locked Rotor Amps		A	6.20	6.20	6.20
Motor Rating		kW	0.98	0.98	0.98
Compressor - Per Compressor					
Motor Rating		kW	43	50 + 43	50
Nominal Run Amps	(2)	A	75	87 + 75	87
Crankcase Heater Rating		kW	150	150	150
Start Amps	(3)		193	250 + 193	250
Type Of Start				Star / Delta	
OPTIONAL EXTRAS					
Power Factor Correction					
Nominal Run Amps	(2)	A	150	160	170
Maximum Start Amps	(3)	A	275	287	344
Recommended Mains Fuse		A	200	200	250
Compressor Nominal Run Amps - Per Compressor		A	68	78 + 68	78
Closed Transition Start					
Nominal Run Amps	(2)	A	164	176	188
Maximum Start Amps		A	275	287	344
Recommended Mains Fuse		A	200	250	250
Compressor Nominal Run Amps - Per Compressor		A	75	87 + 75	87
SUPER QUIET DSQ			All data as above except:		
Condenser Fan - Per Fan					
Full Load Amps		A	1.15	1.15	1.15
Locked Rotor Amps		A	2.10	2.10	2.10
Motor Rating		kW	0.70	0.70	0.70

(1) Refers to standard speed fans.
(2) Based at 12/7°C water and 30°C ambient
(3) Starting amps refers to the Star connection only.

Installation Data

ELECTRICAL DATA

Model			USC350...-12	USC400...-12	USC450...-12
Unit Data	(1)				
Nominal Run Amps	(2)	A	222	249	279
Maximum Start Amps		A	375	373	403
Permanent Supply		VAC		230 V 1 PH 50 Hz	
Mains Supply		VAC		400 V 3 PH 50 Hz	
Recommended Permanent Fuse Size		A	16	16	16
Recommended Mains Fuse Size		A	315	315	355
Maximum Permanent Incoming Cable Size		mm²		4mm² Terminal	
Maximum Mains Incoming Cable Size		mm²		Direct to Bus Bar	
Control Circuit		VAC		24V / 230VAC	
Evaporator					
Trace Heater Rating		W	200	200	200
Condenser Fan - Per Fan					
Full Load Amps		A	1.75	1.75	1.75
Locked Rotor Amps		A	6.20	6.20	6.20
Motor Rating		kW	0.98	0.98	0.98
Compressor - Per Compressor					
Motor Rating		kW	68 + 50	68	87 + 68
Nominal Run Amps	(2)	A	114 + 87	114	144 + 114
Crankcase Heater Rating		kW	150	150	150
Start Amps	(3)		248 + 250	248	316 + 248
Type Of Start				Star / Delta	
OPTIONAL EXTRAS					
Power Factor Correction					
Nominal Run Amps	(2)	A	201	225	252
Maximum Start Amps	(3)	A	375	373	403
Recommended Mains Fuse		A	250	315	315
Compressor Nominal Run Amps - Per Compressor		A	102 + 78	102	129 + 102
Closed Transition Start					
Nominal Run Amps	(2)	A	222	249	279
Maximum Start Amps		A	375	373	403
Recommended Mains Fuse		A	315	315	355
Compressor Nominal Run Amps - Per Compressor		A	114 + 87	114	144 + 114
SUPER QUIET DSQ			All data as above except:		
Condenser Fan - Per Fan					
Full Load Amps		A	1.15	1.15	1.15
Locked Rotor Amps		A	2.10	2.10	2.10
Motor Rating		kW	0.70	0.70	0.70

(1) Refers to standard speed fans.
(2) Based at 12/7°C water and 30°C ambient
(3) Starting amps refers to the Star connection only.

Installation Data

ELECTRICAL DATA

Model			USC500...-12	USC575...-16	USC650...-16
Unit Data	(1)				
Nominal Run Amps	(2)	A	309	353	390
Maximum Start Amps		A	471	511	484
Permanent Supply		VAC		230 V 1 PH 50 Hz	
Mains Supply		VAC		400 V 3 PH 50 Hz	
Recommended Permanent Fuse Size		A	16	16	16
Recommended Mains Fuse Size		A	400	450	500
Maximum Permanent Incoming Cable Size		mm²		4mm² Terminal	
Maximum Mains Incoming Cable Size		mm²		Direct to Bus Bar	
Control Circuit		VAC		24V / 230VAC	
Evaporator					
Trace Heater Rating		W	250	250	250
Condenser Fan - Per Fan					
Full Load Amps		A	1.75	1.75	1.75
Locked Rotor Amps		A	6.20	6.20	6.20
Motor Rating		kW	0.98	0.98	0.98
Compressor - Per Compressor					
Motor Rating		kW	87	107 + 87	107
Nominal Run Amps	(2)	A	144	181 + 144	181
Crankcase Heater Rating		kW	150	150	150
Start Amps	(3)		316	289 + 316	289
Type Of Start				Star / Delta	
OPTIONAL EXTRAS					
Power Factor Correction					
Nominal Run Amps	(2)	A	279	319	352
Maximum Start Amps	(3)	A	471	511	484
Recommended Mains Fuse		A	355	400	450
Compressor Nominal Run Amps - Per Compressor		A	129	162 + 129	162
Closed Transition Start					
Nominal Run Amps	(2)	A	309	353	390
Maximum Start Amps		A	471	511	484
Recommended Mains Fuse		A	400	450	500
Compressor Nominal Run Amps - Per Compressor		A	144	181 + 144	181
SUPER QUIET DSQ			All data as above except:		
Condenser Fan - Per Fan					
Full Load Amps		A	1.15	1.15	1.15
Locked Rotor Amps		A	2.10	2.10	2.10
Motor Rating		kW	0.70	0.70	0.70

(1) Refers to standard speed fans.
(2) Based at 12/7°C water and 30°C ambient
(3) Starting amps refers to the Star connection only.

Controls

CONTROL SCHEME FEATURES

General

Airedale recognises that all chiller applications are different but fall mainly into 2 application categories; Variable Supply Temperature and Constant Supply Temperature.

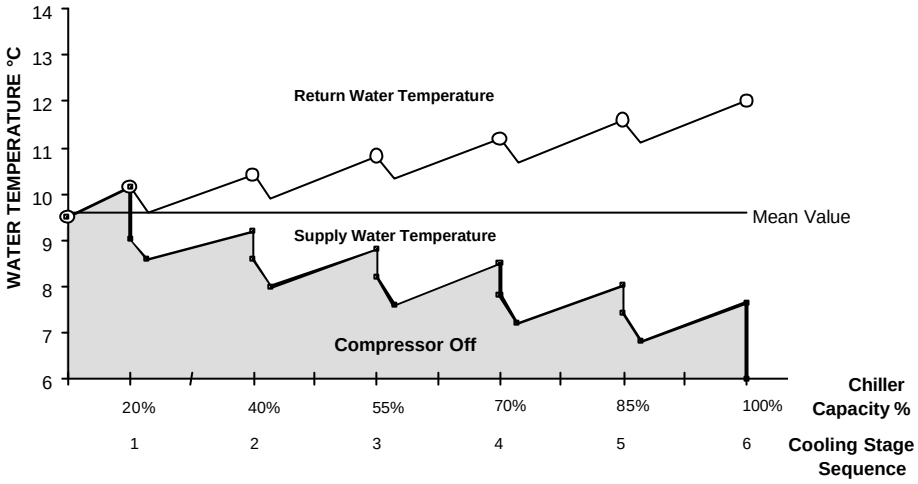
The onboard microprocessor has the capability of satisfying either control requirement as illustrated below. Using the Airedale Variable Supply Temperature control scheme, energy savings are available when compared with previous schemes and that of the Constant Supply Temperature application.

Variable Supply Temperature control schemes offer energy savings where the supply water temperature is not critical to its operation.

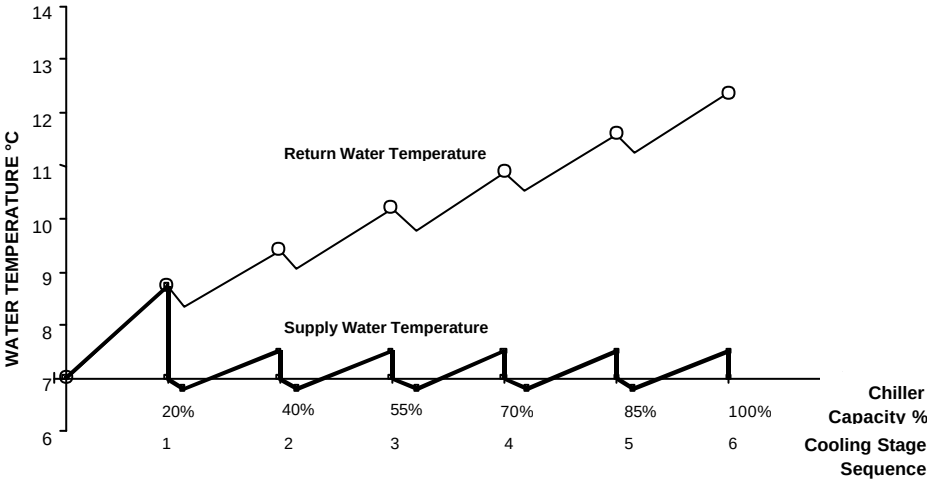
Selection of the best application control scheme can be made via a software switch in the microprocessor during initial commissioning.

Examples based on Models USC250...-8 to USC500…-12 having 6 Stages of Cooling

Variable Supply Temperature Control



Constant Supply Temperature Control

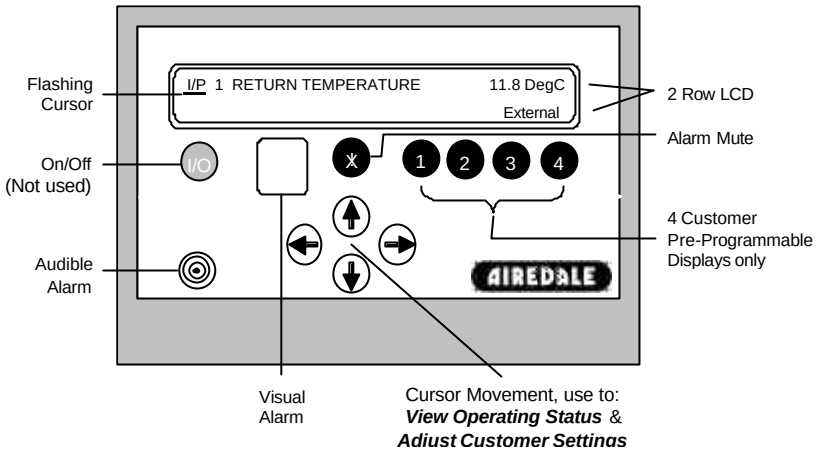


CAUTION **Prior to enabling the unit, the mode of operation should be selected, refer to *Adjusting Customer Control Settings - Constant Supply Control*.**

Controls

OPERATION

Display Keypad



Access, Navigation & Adjustment

The display is used for **Viewing Unit Operating Status** and **Adjusting Customer Control Settings** by allowing the operator access to a series of **Display Pages**. Viewing information is unrestricted, however set up and adjustment requires password entry, refer to ***Password Protection***.

Use the cursor to direct you through the **Display Pages,** use the ▶ / ◀ keys to place the cursor to the top left of the display and use ▲ / ▼ keys to scroll through available pages.

When the desired page is selected, to **Adjust Customer Control Settings**, place the cursor under the item to change using the ▶ / ◀ keys and then increase/decrease the value by using the ▲ / ▼ keys.

Password Protection

To guard against unauthorised adjustments, a password is required to gain access.

FACTORY SET PASSWORD PIN NUMBER: 4648 (or Customer chosen number).

Once protected, using a **Software Knob** for example, use the following instructions to make a change:

1 Select the desired **Software Knob** display.
2 Attempt to change the **Software Knob** value which will result in the display "**5*** Enter your PIN**"
3 To enter the **PIN** number, place the cursor under each of the 4 digits represented as "**5***" and select the desired numbers using the ▲ / ▼ keys.
4 Following entry of the last digit there will be a short delay, then access will be made available.

The display will automatically **Time Out** after **2 minutes** following the last keystroke /cursor movement to prevent unauthorised access.

CAUTION ⚠ **The display "EDIT INHIBITED" will appear if the PIN entered is invalid or excessive time is taken to enter the PIN. Check and re-enter the PIN number to clear.**

Display Pages (Listed in Sequence)

PAGE TITLE	SCREEN DISPLAYS
Status Page	**"Status"**
Real Time Clock	**"Time"**
Sensor Inputs	**"Sens"**
Digital Sensors	**"Digin"**
Software Knobs	**"Knob"**
Software Switches	**"Switch"**
Drivers	**"Driver"**
Time Zones	**"Zone"**
Optimum Start/Stop	**"Oss" - NOT USED**
Calendar	**"Calendr"**
Alarms	**"Alarm"**
Auto Dial Option	**"DIALLER" - NOT USED**

Controls

SETTING UP Always start from the **Status** page.

Real Time Clock

```
Time      9:16 Tue 23 May 0
On by      0 hour   on 0  ?  back   on 0 ?
```

To set , move the cursor under the number or month you wish to change and increase or decrease by using the ▲ / ▼ keys as required.

CAUTION **Line 2, refers to seasonal time changes which must only be programmed on <u>one</u> unit within a network.**

Time Zones

```
Zone 1    STD OPERATING TIMES     Next     Fri
0:00 to 24:00       24:00 to 24:00       24:00 to 24:00
```

The programme provides 3 factory set periods, which provide 24 hour per day continuous operation and can be altered to suit. The unit will be factory set for continuous operation and will not normally require further adjustment.

Set up

1. Position the cursor under the time value(s) to change and increase or decrease by using the ▲ / ▼ keys as required.
2. Move the cursor to the period type eg "**Next"** and select as follows:
   "**Every"** - will operate during the programme times every week.
   "Next" - will operate on the next occurrence of the times set and then revert to "**Every"**.

Calendar

```
Calendr  1    Free 0 ? - 0 ?          Zone 1 Unocc
```

The **Calendar** offers 20 holiday dates, programmable as individual days or periods of up to 99 days. The unit will be factory set for no holiday shut down and will not normally require further adjustment.

CAUTION **Holidays must be programmed at least 7 days before the actual holiday date.**

Set up

1. Position cursor under the calendar number eg **Calendr <u>1.</u>** to select the first set-up period.
2. Move the cursor to period type eg "**Free"** and select as follows:
   "**Free"** - holiday will not occur
   "**Next"** - holiday displayed will activate at next occurrence only and then "**Free"**after
   "**Every"** - holiday will occur every year.
3. Move to the start day eg **"0"**, scroll through 1-31 days as required.
4. Move to the start month eg **"?",** select month.
5. Repeat 3 & 4 for the end date.
6. **"Zone"** and **"Unocc"** are not used.
7. Repeat the above for each period.

Pre-Programmable Keys The keys numbered **1, 2, 3** and **4** can provide quick access to 4 customer pre-programmed items such as frequently monitored or changed displays.

Set up

1. Select the required display and position the cursor under the value or setting number.
2. Press **Key 1** and hold down. Initially the display will revert to the previously programmed page. After 5 seconds the display will revert to the new selection.
3. Repeat steps 1 and 2 for **Keys 2, 3** and **4**.

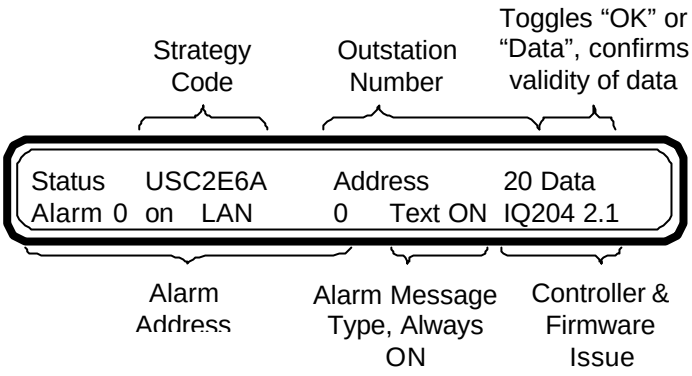
Technical Support A full Controls Manual is available on request, please contact **Airedale Services**.

Controls

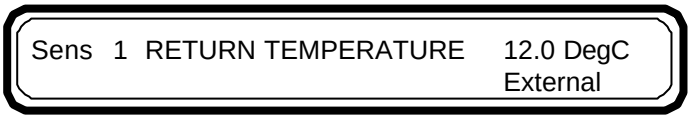
VIEWING UNIT OPERATING STATUS

Status Page

The **Status** page will appear following start up of the controller; it is recommended that the display is always returned to the **Status** page following review or adjustment.



Sensor Inputs



To view, position the cursor under the sensor number eg "**Sens 1**", scroll through the sensors as listed:

Sens 1	RETURN TEMPERATURE	Hard Wired Input Sensors
Sens 2	SUPPLY TEMPERATURE	
Sens 3	CP1 SUCTION PRESSURE	
Sens 4	CP1 LIQUID PRESSURE	
Sens 6	CP2 SUCTION PRESSURE	
Sens 7	CP2 LIQUID PRESSURE	
Sens 8	REM. SETPOINT INPUT	
Sens 9	REMOTE SETPOINT	Internally Calculated Sensor Values
Sens 10	COMP. 1 HOURS RUN	
Sens 11	COMP. 2 HOURS RUN	

Digital Inputs

To view, position the cursor under the digital input number eg "**Digin 1**", scroll through the sensors as listed:

Digin 1	PHASE ROTATION	Hard Wired Input Sensors
Digin 2	EMERGENCY STOP	
Digin 3	EVAP. FLOW SWITCH	
Digin 4	REMOTE ON/OFF	
Digin 5	COMPRESSOR 1 STATUS	
Digin 6	NOT USED	
Digin 7	COMPRESSOR 2 STATUS	
Digin 8	EEV ALARM INPUT	
Digin 9	EVAP. FLOW FAILURE	Internally Calculated Sensor Values
Digin 10	LOW SUPPLY TEMP.	
Digin 11	CCT 1 FAULT	
Digin 12	CCT 2 FAULT	
Digin 13	CCT 1 LOW SUCTION	
Digin 14	CCT 2 LOW SUCTION	
Digin 15	CCT 1 HIGH LIQUID	
Digin 16	CCT 2 HIGH LIQUID	
Digin 17	REMOTE SP FAILURE	
Digin 18	EEV CONTROL FAILURE	

Controls

VIEWING UNIT OPERATING STATUS

Driver Outputs

```
Driver    1    CCT 1 COMPRESSOR   0.0
          0/p  1 = 0
```

Displays the status of the outputs from the controller and will show **"ON/OFF"** or a percentage output as listed:

Driver 1	CCT 1 COMPRESSOR	0 – 100 %	
Driver 2	CCT 2 COMPRESSOR	0 – 100 %	
Driver 3	CCT 1 COMMON ALARM	ON / OFF	
Driver 4	CCT 2 COMMON ALARM	ON / OFF	
Driver 5	CCT 1 FAN HPC O/P 1	0 – 100 %	
Driver 6	CCT 1 FAN HPC O/P 2	0 – 100 %	***USC 575 & 650 Only***
Driver 7	CCT 2 FAN HPC O/P 1	0 – 100 %	
Driver 8	CCT 2 FAN HPC O/P 2	0 – 100 %	***USC 575 & 650 Only***

Alarms

An **Audio-Visual** alarm will be triggered at the display by the conditions listed below and the controller will effect the following actions.

COMMON ALARMS

Phase Rotation

A normally closed contact. When Phase Rotation is incorrect all controller outputs are de-activated.

Emergency Stop

A normally open contact. On closing, all controller outputs are de-activated.

Evaporator Flow Failure

A normally closed contact. On opening, all controller outputs are de-activated.

Low Supply Temperature

Supply Water Temperature Low Limit alarm is generated when the supply water temperature falls below the low limit value set. All controller outputs are de-activated.

Remote Setpoint Failure

If the Remote Setpoint input becomes open or short-circuited while the remote setpoint is enabled, the unit will revert to the internal Supply Water Temperature setpoint.

Electronic Expansion Valve Control Failure

This indicates that the Electronic Expansion Valve (EEV) controller has detected an operating problem with either one or both circuits.

Restart

When power is restored. A restart alarm message will be recorded in the alarm log

INDIVIDUAL CIRCUIT ALARMS

Circuit 1 / 2 Fault

A normally closed contact when the compressor is operating. If this contact remains open for a period of 15 seconds during operation of the compressor, the relevant compressor will be de-activated.

Circuit 1 / 2 Low Suction Pressure

When the Suction Pressure Sensor Value falls below the value set by the low suction level for a period exceeding 1 minute (or 3 minutes on compressor start-up), the relevant compressor will be de-activated.

Circuit 1 / 2 High Liquid Pressure

When the Liquid Pressure Sensor Value reaches 23BarG, the relevant compressor will unload its final stage and will only reset when its drops below 21BarG.

Alarm Handling

The **Alarm** page holds the last 20 alarm messages in descending chronological order. The messages indicate active alarms and cleared alarms following rectification.

- Press the **Mute** button to silence the audible alarm.
- Display the **Alarm** page to identify the nature of the alarm.
- Determine if the alarm is auto-resetting or requires some form of manual reset.
- If the alarm requires manual reset isolate the unit before further investigation (refer to ***Software Switches - Alarm Reset***).

CAUTION **ALWAYS press the Mute button following an alarm to de-active automatically.**

Controls

ADJUSTING CUSTOMER CONTROL SETTINGS

Software Knobs

The following factory set unit operating and alarms settings may be viewed and adjusted:

Knob Title & Sequence	Factory Set	Range
• Restart Delay	10 seconds	10 - 120
• Supply Water Temperature Setpoint	7°C	-7 - 20
• Unit Temperature Difference	5°C	4 - 8
• Supply Water Temperature Low Limit	3°C	-10 - 20
• Low Suction Level	3.2 BarG	2.5 - 10
• Compressor Loading Delay	90 seconds	10 - 120
• Head Pressure Control Setpoint	17 BarG	10 - 25
• Head Pressure Control Stage Differential	18%	0 - 18
• Head Pressure Control Proportional Gain	-20	-100 - 0
• Head Pressure Control Integral Term	5	0 - 100
• Unit Loading Stage 1 to 8	Refer to Airedale	0 - 100

Restart Delay

The Restart Delay is the delay before the controller energises any of its controlled outputs after a power failure. In order not to induce large currents on multiple unit systems start-up, the restart delay may be adjusted to different values within each chiller controller.

Supply Water Temperature Setpoint

The controller uses the Supply Water Temperature Setpoint and the unit temperature difference setting to calculate the individual cooling stage setpoints, i.e. the temperatures at which each of the compressor stages are activated or de-activated.

The setpoint is utilised for both Constant and Variable Supply Water Temperature controls schemes.

Unit Temperature Difference

The Unit Temperature Difference entered should be equal to the temperature difference between supply and return water when the unit is operating at maximum cooling capacity.

Supply Water Temperature Low Limit

If the Supply Water Temperature falls below the low limit value set by this knob the controller will generate a manual reset alarm and de-activate all controller outputs.

Due to the application of low temperature glycol systems, it is possible to adjust this temperature below 0°C.

CAUTION **Under no circumstances should the low temperature value be adjusted to within less than 3°C of the freezing temperature of the fluid being used.**

Low Suction Level

When the suction pressure sensor value falls below the value set by the Low Suction Level for a period exceeding 1 minute or 3 minutes on compressor start-up, an audio-visual alarm will be generated at the display and the relevant compressor will be de-activated.

Compressor Loading Delay

If, after a cooling stage has been initialised there is still a cooling demand; the controller will inhibit the next cooling stage output until the duration in this knob setting has elapsed. If the cooling demand is still required after this delay period has elapsed the controller will initialise another cooling stage.

Head Pressure Control Setpoint

The head pressure of each circuit will be controlled to the value entered in this knob.

Head Pressure Control Stage Differential

When the stepped head pressure control option is selected the value in this knob is used to calculate the actual on and off switching points for each condenser fan stage.

Head Pressure Control - Gain & Integral Term

The Gain and Integral Term are used together to calculate the head pressure control output. The proportional gain value must be entered as a negative number.

Unit Loading Stage 1 - 8

Factory set to suit the percentage loading of each cooling stage with respect to the unit temperature difference.

Controls

ADJUSTING CUSTOMER CONTROL SETTINGS

Software Switches

The following factory set application settings may be viewed and adjusted to user requirements:

Switch Title & Sequence	Factory Set
• Local On/Off	Off
• Alarm Reset	Off
• Constant Supply Water Temperature Control Mode	Off
• Stepped or Modulated Head Pressure Control Output	Dependant on unit options fitted
• 8 or 12 Condenser Fans Fitted (Only available on 6 stage unit)	
• Enable Electronic Expansion Valve Control	
• Enable Remote Supply Water Temperature Setpoint	Off
• CP1 Hours Run Reset	Off
• CP2 Hours Run Reset	Off
• CP1 Force Lead / Auto Rotation	Off
• CP2 Force Lead / Auto Rotation	Off

Local On / Off

If ON is selected the unit can be operated locally. If OFF is selected then the unit will be operated using the remote on / off customer input.

Alarm Reset

If ON, the controller will reset any of the alarm conditions. After a short delay the switch will automatically return to OFF.

Constant Supply Control

If ON is selected then the cooling stages will be controlled to maintain **a Constant Supply Water Temperature**. If OFF is selected then the cooling stages will be controlled to provide a **Variable Supply Water Temperature**.

Head Pressure Control Stepped / Modulated Output

If ON is selected, the Head Pressure Control Output will produce fixed outputs to operate the condenser fans individually. If OFF is selected, the head pressure control output will modulate between 0 – 100%. When in this mode the output is used to operate the condenser fan speed controllers to vary the fans between minimum and maximum speed.

Condenser Selection 8 or 12 Fan

This switch is only used when stepped head pressure control mode is selected. If OFF is selected then 8 fan stepped head pressure control mode is enabled. If ON is selected then 12 fan stepped head pressure control mode is enabled.

CAUTION **Only available on 6 stage units with a total of 8 or 12 condenser fans.**

Enable Remote Setpoint

If ON is selected then unit will control temperature using the Remote Setpoint customer input. If OFF is selected then the unit will use the supply water temperature setpoint to control the temperature.

Enable Electronic Expansion Valve Control

If ON is selected then the controller will monitor the Electronic Expansion Valve Input for an alarm. If OFF is selected then the alarm function is disabled.

Compressor 1 Hours Run Reset

Compressor 1 Hours Run can be set to zero by setting this switch to ON. After a short delay the switch will automatically return to OFF.

Compressor 2 Hours Run Reset

Compressor 2 Hours Run can be set to zero by setting this switch to ON. After a short delay the switch will automatically return to OFF.

Compressor 1 Force Lead / Auto

If ON is selected Compressor 1 will be forced to be the lead compressor regardless of its hours run. If OFF is selected the controller will automatically select the lead compressor based on the lowest hours run.

Compressor 2 Force Lead / Auto

If ON is selected Compressor 2 will be forced to be the lead compressor regardless of its hours run. If OFF is selected the controller will automatically select the lead compressor based on the lowest hours run.

CAUTION **Either Compressor Force Lead / Auto switch can be ON, but only one can be ON at any one time.**

Commissioning Data

GENERAL DATA

Operating Limits

Standard Unit	
Minimum Ambient Air DB °C	-5°C
Maximum Ambient Air DB °C	Refer to ***Technical Manual***
Minimum Leaving Water Temperature °C	+5°C
Maximum Return Water Temperature °C	+20°C

Unit with Electronic Fan Speed HP Control (-20°C)	
Minimum Ambient Air DB °C	-20°C
Maximum Ambient Air DB °C	Refer to ***Technical Manual***
Minimum Leaving Water Temperature °C	+5°C
Maximum Return Water Temperature °C	+20°C

For conditions outside those quoted, please refer to ***Airedale***.

MECHANICAL DATA

Oil & Refrigerant Charges

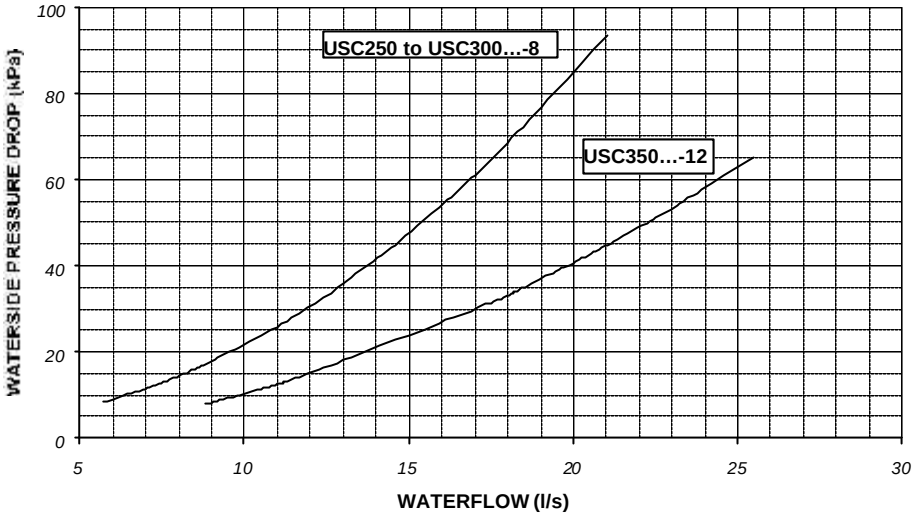
Model		USC250…-8	USC275…-8	USC300…-8	USC350…-12	USC400…-12
Compressor		Screw - Semi Hermetic				
Quantity		2	2	2	2	2
Oil Charge Volume (Total)	L	10 + 10	10 + 10	10 + 10	13 + 10	13 + 13
Oil Type		Polyolester				
Refrigeration		Dual Circuit				
Charge (Total)	kg	45 + 45	55 + 45	55 + 55	95 + 80	95 + 95
SUPER QUIET DSQ		All data as above except:				
Refrigerant Charge (Total)	kg	55 + 55	65 + 55	65 + 65	105 + 90	105 + 105

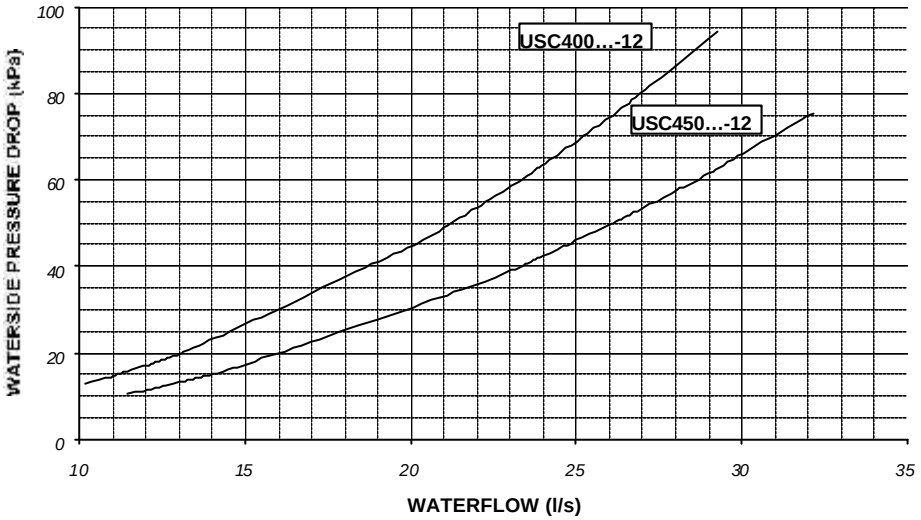
Model		USC450…-12	USC500...-12	USC575...-16	USC650...-16
Compressor		Screw - Semi Hermetic			
Quantity		2	2	2	2
Oil Charge Volume (Total)	L	13 + 13	13 + 13	18 + 13	18 + 18
Oil Type		Polyolester			
Refrigeration		Dual Circuit			
Charge (Total)	kg	95 + 95	95 + 95	125 + 115	125 + 125
SUPER QUIET DSQ		All data as above except:			
Refrigerant Charge (Total)	kg	105 + 105	110 + 110	145 + 145	145 + 145

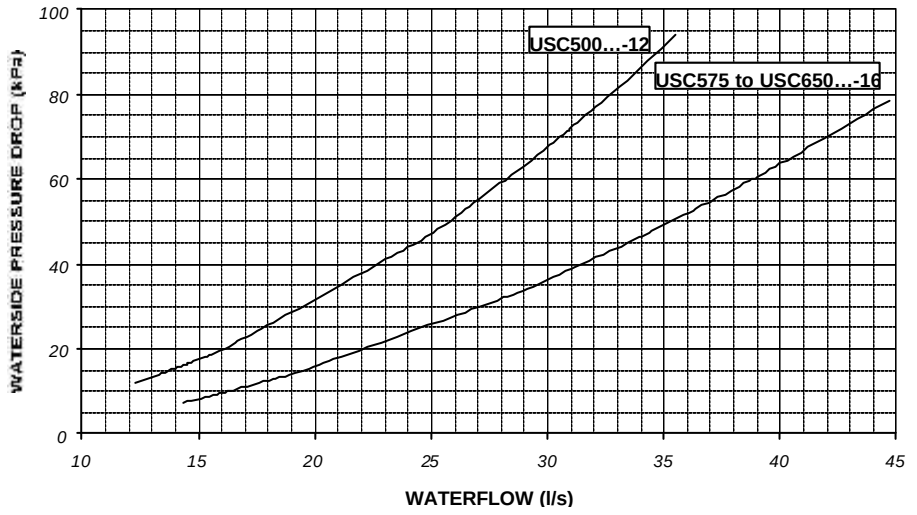
Commissioning Data

WATER SYSTEM DATA

Waterside Pressure Drops



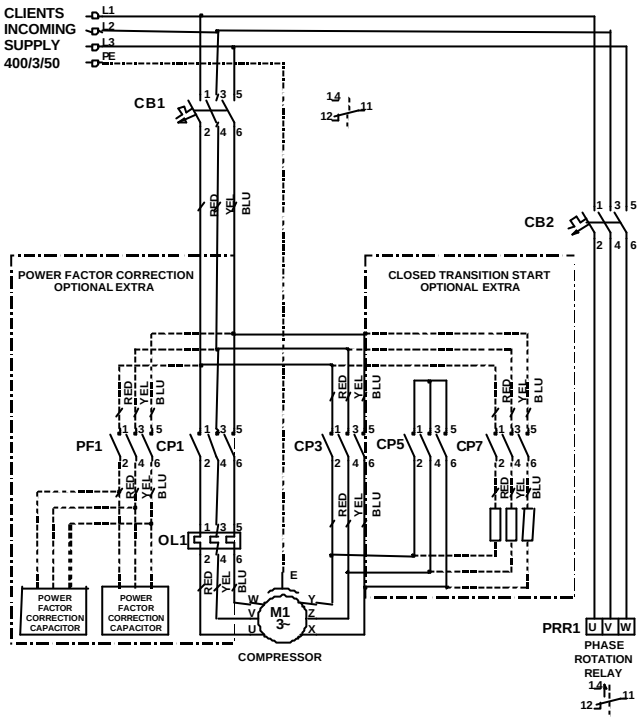




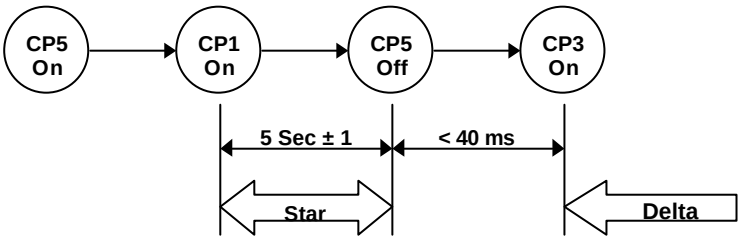
Commissioning Data

ELECTRICAL DATA

compressor Start-Up Information



Starting Sequence (Star-Delta Starting)



Operational Sequence

Refrigerant Charge

Liquid refrigerant should be charged into the condenser before compressor starting to ensure that refrigerant is present at compressor start-up.

Crankcase Heater

The mains supply to the crankcase (oil) heater should be switched on at least 8 hours prior to compressor starting to avoid refrigerant migration.

Pre-Start-Up Check

Before compressor start-up, make sure that an oil level is showing in the compressor sight glass, and that all refrigerant ball valves are opened, including the liquid injection line.

Checks at Compressor Start-up

As soon as the compressor starts, make sure that the solenoid valve for liquid injection opens, and that the suction and liquid/discharge pressure gauges are showing low and high pressures respectively.

CAUTION **If there is no liquid present or no differential pressure occurs, isolate immediately.**

Check phase rotation by connecting pressure gauges to the suction and discharge ports.

Liquid Injection

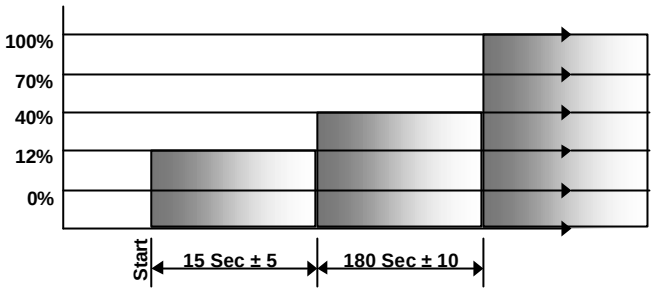
Never shut down the liquid injection circuit whilst the compressor is still running, at any loading condition as this may permanently damage the compressor.

Commissioning Data

ELECTRICAL DATA

Capacity Control

The following staggered timings are recommended on compressor start-up:



- 12% load (starting position) should be used only at start-up, never as a stage of capacity control.
- 12% load at start-up should be maintained for 10 - 20 seconds to avoid liquid compression.
- The first stage of capacity control (either 25 or 40% depending on compressor size) should be maintained for at least 170 - 190 seconds before further loading.

Adding Refrigerant

Additional refrigerant should be added to the system via 1/4" schrader connection on the expansion line.

Pump Down

Never shut the liquid injection solenoid valve during or before pump down, and never pump down without the low pressure trip and high discharge temperature switches being operative.

Unloading Protection

Head Pressure

The microprocessor has inbuilt protection against nuisance trips. If the head pressure rises above 23BarG the compressor will unload to 70% and remain unloaded until the head pressure drops below 21BarG.

Low Pressure

If low pressure drops below the microprocessor setting, the compressor will unload to 70%, if low pressure persists for 1 minute, the circuit will be switched off and sound an alarm.

Commissioning Procedure

GENERAL

To be read in conjunction with the commissioning sheets provided, items highlighted should be recorded.

CAUTION **Please ensure all documents have been completed correctly and return to Airedale Service immediately to validate warranty.**

PRE COMMISSIONING CHECKLIST

CAUTION **ALL work MUST be carried out by Technically Trained competent personnel.**

The equipment contains live electrical and moving parts, ISOLATE prior to maintenance or repair work.

Prior to carrying out the following, in order to prevent liquid entering the compressor whilst the mains MCCB are in the OFF position, isolate the liquid injection and liquid line solenoid valves at the terminal blocks (located above the bus bar).

The door interlocking MCCB should be in the OFF position and the auxiliary alarm contact from the MCCB should be linked out.

Ensure all items listed in the Pre commissioning section are complete.

RECORD

- The unit should be visually inspected and any damage noted.
- Secure commissioning gauges to the high side of the system, check for a positive charge.
- Check tightness of electrical components.
- Check that the remote on/off switch (if fitted) is in the off position.
- With the MCBs in the off position measure the incoming voltage.
- Check Phase Rotation.
- Check voltage at permanent supply.
- Measure and record the primary (230V) and secondary (24V) voltages at each of the transformers and record on the commissioning document.
- Check all timer settings are correct.
- Check Sump Heater.
- Check oil level.
- Check water filter is fitted.
- Check design water flow is available.
- Check flow switch and pump interlocks are fitted to the water system.
- Switch on the controls and individual circuits, primary and secondary, MCBs to the ON position. At this stage the control display panel should be illuminated.
- Record Optional Extras.
- Record IQ Controller Data.

CAUTION **The chiller will not start until microprocessor control SWITCH 1 is in the ON position. DO NOT SWITCH TO ON AT THIS STAGE**

- Adjust the water temperature supply and return set points (if necessary) to call for 100% cooling (refer to the ***Control Section***).
- Ensure all KNOBS and SWITCHES are adjusted to suit the design requirements (refer to the ***Control Section***).
- Turn the unit on by setting SWITCH 1 to enable unit to ON.

CAUTION **There will always be a delay between the enabling of the unit and the energising of the compressor contactors, anything between 1 to 2 minutes. Be patient, refer to *Control Section.***

- Check that there is a 5 seconds delay between the Star and Delta contactor energising on each circuit.

CAUTION **This delay period would be 0.7 seconds in Closed Transition Starting.**

Commissioning Procedure

PRE COMMISSIONING CHECKLIST (CONT..)

- Check capacity control timing as detailed previously.
- Check that each circuit trips on low pressure. The alarm should appear within 3 minutes.
- The alarm will be recognised at the display circuit trip, clear the alarms as detailed in the microprocessor manual.

RECORD

- Reduce the flow rate to 75% of design and ensure that the evaporator pressure differential switch or flow switch trips off this flow rate, adjust if necessary.
- Ensure this alarm is recognised at the display and disengages the circuits operation immediately. Restore flow rate to the design and check the alarm has self-cleared.
- Turn the unit OFF by setting SWITCH 1, enable unit to the OFF position.
- Fully open all liquid line and discharge service ball valves on each circuit.

CAUTION

Re-instate both the liquid injection and liquid line solenoid valves.

Remove the link from the MCCB for the auxiliary alarm contact.

Commissioning Procedure

COMMISSIONING CHECKLIST

The following should be carried out with a load on the system, otherwise the unit is likely to short cycle. The following tests are to be carried out on 1 circuit at a time.

- Switch the door interlocking MCCB to the ON position but again only on the circuit which is to be tested.
- Adjust the water temperature supply and return set points to match the system requirements. Turn the unit ON by setting SWITCH 1, enable unit to the ON position. The unit will start after a short delay.
- Check liquid injection solenoid valve is energised and sight glass is clear.
- Check pressures at suction and discharge ports for correct phase rotation.

CAUTION **If there is no liquid present or no differential pressure occurs, isolate immediately.**

RECORD

- Check the unloading solenoids operate in the correct sequence - refer to ***Commissioning Data - Electrical Data - Capacity Control***.
- Measure and record the compressor amps once the compressor is fully loaded and at each stage of unloading.
- Measure and record full speed amps of each condenser.
- Ensure that the refrigeration safety cut outs trip at the following settings:

LP micro - adjustable – refer to ***Controls*** section - ***Software Knobs***
LP safety 0.6 +/- 0.1 BarG - fixed
HP safety 24.5 +/- 0.7 BarG - fixed
Clear the alarm as detailed in the microprocessor manual

CAUTION **The microprocessor LP setting is adjustable via the micro display. It is recommended that this setting be 0.6 Bar below the equipment freezing point of the cooling medium ie for water (no glycol) LP micro settings is 3.2BarG.**

- Ensure that the low water temperature safety cuts out at the correct setting +/- 0.5°C clear the alarm as detailed in the microprocessor operating manual. For water (no glycol) application the recommended setting is 3°C or 3°C below the design supply water temperature.

RECORD

- Check the liquid line sight glass is clear and dry.
- Check the superheat setting adjust the expansion valve to maintain a superheat setting of 5 – 8°C at all operating loads.
- Check and record the following:
  Suction and discharge pressures
  Liquid, discharge and suction line temperature
  Water inlet and outlet temperature
- Ensure the above are all within the design parameters.
- Turn the unit off by setting SWITCH 1, to enable unit.
- Repeat the above for each circuit.
- Turn the unit ON by setting SWITCH 1, enable unit to ON.

The unit is now commissioned and will provide many years of trouble free operation providing the following maintenance schedule is followed.

Maintenance

CAUTION **ALL work MUST be carried out by Technically Trained competent personnel.**

The equipment contains live electrical and moving parts, ISOLATE prior to maintenance or repair work.

GENERAL MAINTENANCE

The maintenance schedule indicates the time period between maintenance operation.

3 MONTHS	ACTION	NOTES
REFRIGERATION	Check the following and compare results with commissioning records. • Suction and discharge readings. • Head pressure control is maintained. • Pressure relief indicator gauge. • Liquid injection solenoid valve and sight glass. • Check each circuit sight glass for dryness and bubbles for indication of leaks. • Check compressor oil level and shell/sump temperature.	Investigate and rectify variations. **Remember to re-cap the Schraeder connections!**
SYSTEM	Check the following against the commissioning records. • Control settings. • Alarm log for unusual occurrences. • Chilled water control maintains design temperature. • Chilled water flow is within design limits of zero to plus 10%. • Concurrently ensure chilled water pump and flow switch operate efficiently, and that interlocks function correctly. • Operation of waterflow switch and pump interlock.	Investigate and adjust as necessary.
Finally!	Record operating conditions.	
FABRIC	Visually inspect the unit for general wear and tear, treat metalwork.	Rust should be inhibited, primed and touched up with matching paint (available from Airedale or your Distributor).
	Visually inspect pipe and pipework insulation.	Repair/rectify as necessary.
	Clean evaporator water strainer.	At first maintenance visit and then as frequently as necessary (12 months).
	Clean condenser coils. **Do not steam clean** use detergent and stiff bristled brush. For heavy dirt, use either a high pressure water or chemical hose.	Do not damage fins and comb out if necessary.
	Visually check the following: • Pipework clamps are secure. • Tightness and condition of fan and compressor mounts. • Anti-Vibration mounts fixings (if fitted).	Secure/tighten as necessary.
Finally!	Ensure control panel lids and access panels have been correctly replaced and securely fastened in position.	

Maintenance

GENERAL MAINTENANCE (CONT..)

6 MONTHS	ACTION	NOTES
	Repeat 3 month checks plus the following:	
SYSTEM	Check evaporator trace heating and low ambient thermostat are set to activate at 4.0ºC.	**Remember to re-cap the Schraeder connections!**

12 MONTHS	ACTION	NOTES
	Repeat 6 month checks plus the following:	
SYSTEM	Check safety devices cut out the compressor at the correct settings.	
REFRIGERATION	Check glycol concentration if appropriate.	Adjust as necessary.
	Leak test all R407C joints and inspect all water connections.	Rectify as necessary.
	Check superheats with chiller running on full load (the height of summer is recommended). Recheck the charge following major adjustment of the superheats.	Adjust as necessary. A period of 30 minutes should be allowed between each resetting of the valve to allow pressures to stabilise.
ELECTRICAL	Tighten all electrical terminals.	

COMPRESSOR MAINTENANCE

Periodic maintenance and inspection of this equipment is necessary to prevent premature failure, the following periodic inspections should be carried out by period or hourly use which ever is sooner.

1 Year	Measure compressor motor insulation.
7,500 Hours or 4 Years	Inspect compressor oil.
20,000 Hours or 4 Years	Inspect oil filter, gate rotor & suction filter.

SHUT DOWN PERIODS

For periods of winter shut down the following precautions are recommended:

- Close the liquid and discharge ball valve
- Cap service ports
- Turn off electrical circuits
- Drain the water from the chiller evaporator via the evaporator drain plug.

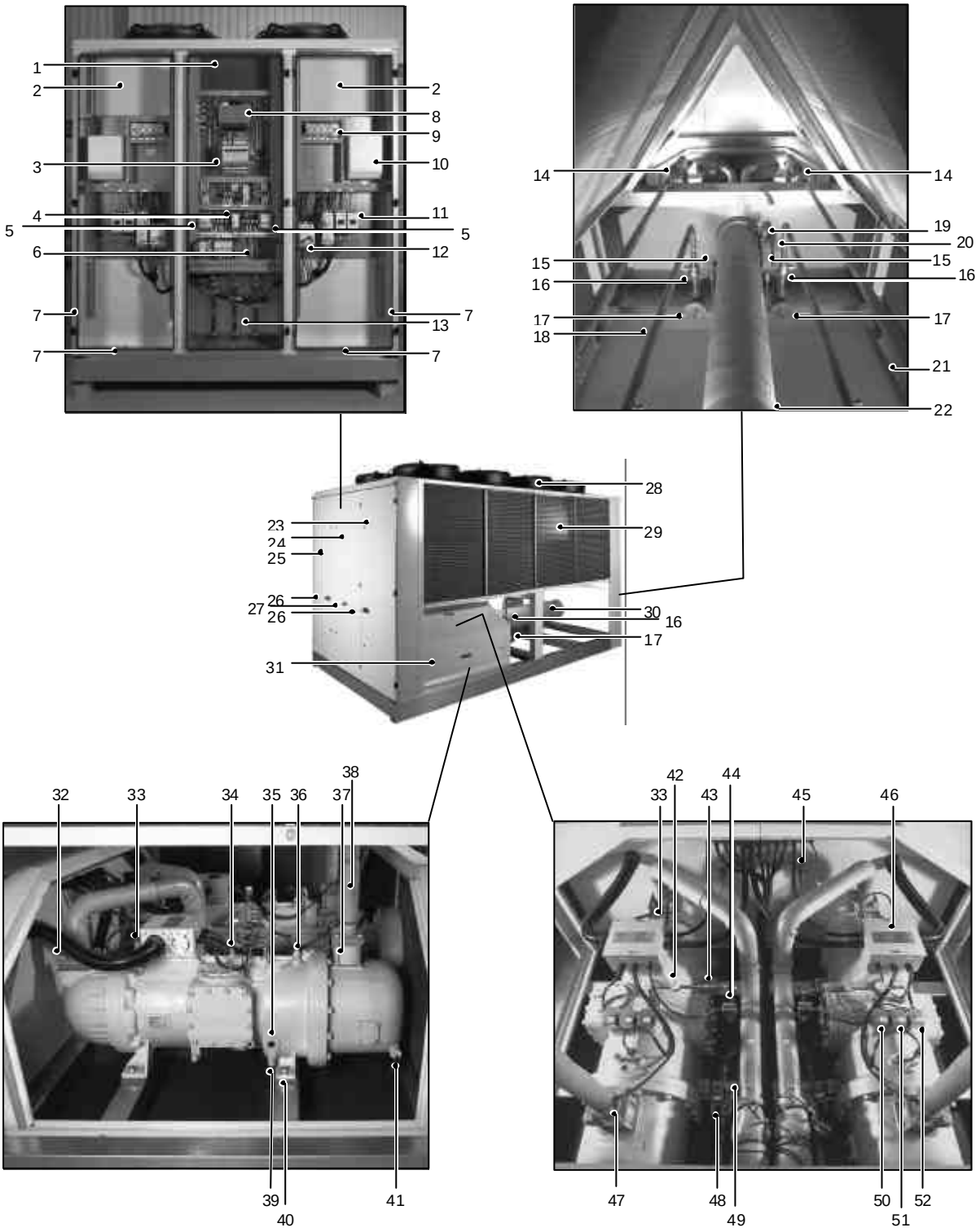
Parts Identification

SPARES

For ease of identification when ordering spares or contacting Airedale about your unit, please quote the unit type, unit serial number and the date of manufacture, which can be found on the unit serial plate.

A spares list for 1, 3 and 5 years will be supplied with every unit and is also available from our Spares department on request.

The serial plate can be located inside Item 24.



Parts Identification

1 Electronic Expansion Valve Controller (Optional Extra)
2 Power Factor Correction/Closed Transition Connection (Optional Extra)
3 Microprocessor Controller (IQ204)
4 Phase Rotation Relay
5 Circuit 1 Timers
6 Incoming Customer Terminals
7 Incoming Customer Mains Access Points
8 Modem
9 Condenser Fan Contactors
10 Modulating Head Pressure Controller
11 Star Delta Contactors
12 Isolator
13 Bus bar Chamber 3 phase Mains Incoming
14 Discharge Line Ball Valve
15 Liquid Injection (Flexible Pipe)
16 Liquid Line Ball Valve
17 Liquid Line Filter Drier
18 Liquid Line
19 Water Inlet Sensor
20 Water Inlet Flange Connection
21 Discharge Line
22 Water Outlet Flange Connection
23 Mains Panel Circuit 2
24 Control Panel (Serial Plate to inside)
25 Mains Panel Circuit 1
26 Door Interlocking isolator
27 Emergency Stop
28 Fan and Motor Assemblies
29 Condenser Coils
30 Evaporator
31 Compressor Housing (DQ and DSQ Models Only)
32 Suction Port
33 Low Pressure Switch
34 Liquid Injection Inlet
35 Oil Level Sight Glass
36 HP Switch
37 Discharge NRV
38 Discharge Shrader Connection
39 Oil Sump Draw Point
40 Compressor Feet/Resilient Pads
41 Sump Heater
42 Liquid Injection Sight Glass
43 Liquid Injection NRV and Strainer
44 Liquid Injection Solenoid Valve
45 Suction Pressure Transducer
46 Compressor Electrical Terminal Box
47 Discharge Thermostat Switch
48 Liquid Line Solenoid Valve
49 Liquid Line Sight Glass
50 70% Unloading Solenoid Valve
51 40% Unloading Solenoid Valve
52 12% Unloading Solenoid Valve

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